

## Zakłady Badań i Atestacji "ZETOM" im. Prof. F. Stauba w Katowicach sp. z o.o.

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## ZAKŁAD CERTYFIKACJI

## DOMESTIC CERTIFICATE OF CONSTANCY OF PERFORMANCE No. 005 - UWB - 031

In compliance with the Decree of Infrastructure and Construction Minister of 17<sup>th</sup> November, 2016 in case of methods of declaring performance of construction products and method of marking them with the building mark (Journal of Laws, item 1966), this certificate applies to the **construction product**:

Steel pipes for pipelines, submerged-arc helical welded (SAWH) with diameter 508,0÷1676,0 mm and wall thickness 6,0÷25,4 mm of requirements class PSL2, made of steel in grades according to Enclosure No. 1, for pipeline transportation systems in petroleum and natural gas industries.

(type, levels and classes of performance of the product according to PN-EN ISO 3183:2020)

covered by Polish Standard:

PN-EN ISO 3183:2020 IDT EN ISO 3183:2019

placed on the market under manufacturer's name or mark:

Mannesmann Grossrohr GmbH Gottfried-Linke-Straße 200 38239 Salzgitter, Germany

manufactured in production place:

Mannesmann Grossrohr GmbH Gottfried-Linke-Straße 200 38239 Salzgitter, Germany

This certificate attests that all provisions, resulting from domestic system 1, concerning the assessment and verification of constancy of performance, for the declared performances of the product in relation to the intended use set out in this certificate are applied and that:

the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on 29.12.2017 and will remain valid as long as neither the polish standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the accredited product certification body.

DIRECTOR OF CERTIFICATION BODY

PhD Eng. Tomasz Włodek

PRESIDENT OF THE BOARD

MSc Eng. Edward Makieła

Katowice, 28.04.2020

## Steel pipes for pipelines, submerged-arc helical welded (SAWH) for pipeline transportation systems petroleum and natural gas industries.

Type of pipe	Requirements class	Grade of steel acc. to standard PN-EN ISO 3183:2020 IDT EN ISO 3183:2019	
		Grade acc. to SI	Grade acc. to USC
Seamed pipe	PSL2	L245N	BN
		L290N	X42N
	s	L320N	X46N
		L360N	X52N
		L390N	X56N
		L415N	X60N
		L245NE	BNE
		L290NE	X42NE
		L360NE	X52NE
		L415NE	X60NE
		L245M	BM
		L290M	X42M
		L320M	X46M
	100	L360M	X52M
		L390M	X56M
	4	L415M	X60M
		L450M	X65M
		L485M	X70M
		L555M	X80M
		L245ME	BME
		L290ME	X42ME
		L360ME	X52ME
	9	L415ME	X60ME
		L450ME	X65ME
		L485ME	X70ME
		L555ME	X80ME

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Atalowicach SP. 100.

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